



Roof Rack Eye Loop Instructions

Vehicles with plugged factory drilled holes

1. Remove the factory plugs that are about 12" away from the rear.
2. Insert rivets into the pre-drilled hole.
3. Set rivets using a rivet tool or use the rivet collapsing hardware tool.
4. Thread the eye loops and with black neoprene washer into the set rivets.

Vehicles **with out** plugged factory drilled holes

1. Locate the drill hole for the rivets by setting up the Bumperchute using the suction cups.
2. Place the suction cups approximately 12" from rear end of roof and near the side edges; about where the factory roof rack would end.
3. Set up the Bumperchute.
4. Mark the position of the rivet hole in the center of the suction cup.
5. Drill 11/32nd" diameter holes.
6. Insert rivets into the hole.
7. Set rivets using a rivet tool or use the rivet collapsing hardware tool (included).
8. Thread the eye loops and with black neoprene washer into the set rivets.



Bumperchute Co.

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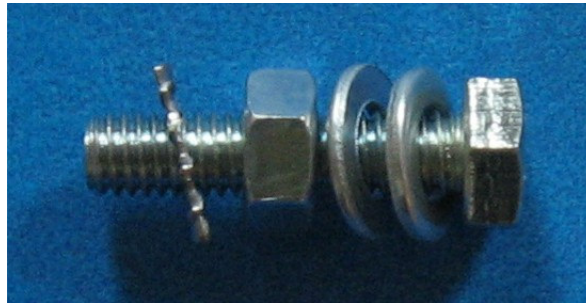


Setting a rivet

If you do not have a rivet setting tool use this handy dandy tool.

1. Remove the factory plug or drill an 11/32nd hole.
2. Insert rivet. (you will need to remove hardware from one of the rivets)
3. Place the rivet collapsing hardware into the rivet.
4. Repeat on opposite side of the vehicle
5. Hold the nut in place with and turn the wrench 2 full turns after seating the bolt.
This will set the rivet.
6. Remove the bolt and hardware.
7. The rivet should be tight and ready to secure the eye bolt.
8. Screw in the eye bolt and neoprene washer into the set rivet.

Rivet Nut Collapsing Hardware



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